

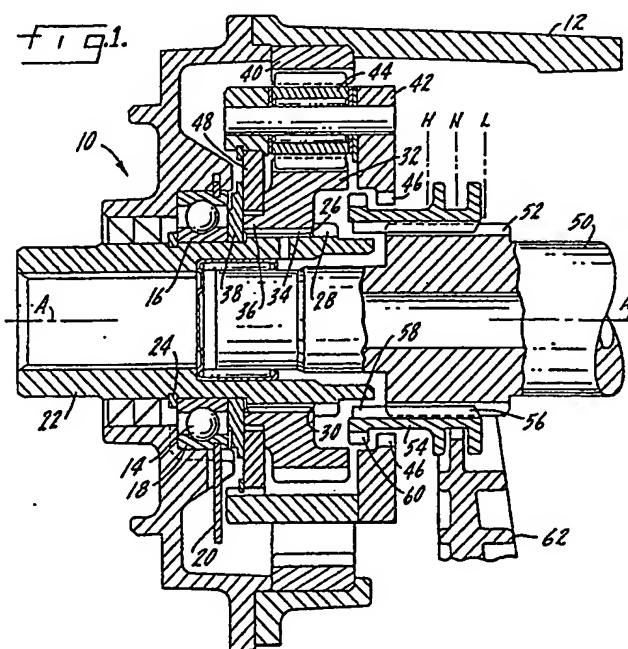
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**GB 1576246**  
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**(54) Helical planetary gear assembly**

(57) A helical planetary gear assembly (10) which is particularly adapted for use in a vehicle drive mechanism such as a four-wheel drive transfer case. The reaction member (ring gear (40)) is rigidly secured to the housing; the input member (sun gear (32)) is axially and radially located by a bearing (14); and the output member (planet carrier

(42)) is axially restrained by a plate (48) but radially free to float. In direct drive the input and output are connected directly by a clutch collar (54) and the gears are unloaded, thus avoiding vibration and wear commonly experienced when running in reduction drive. The assembly requires only one mesh point when shifting to either the direct or reduction drive mode.



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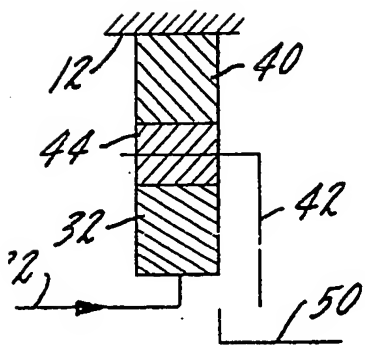
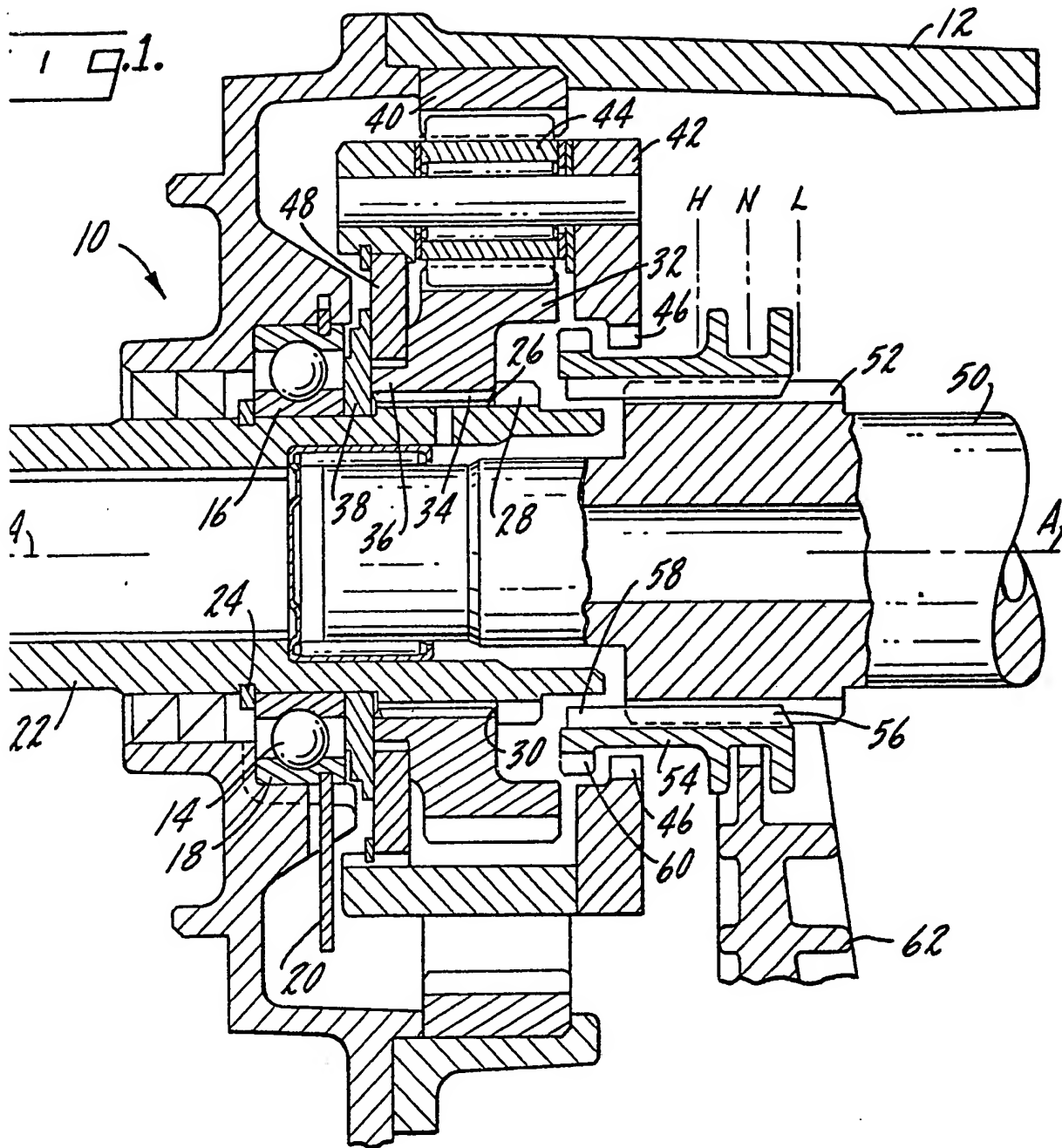


Fig. 2.

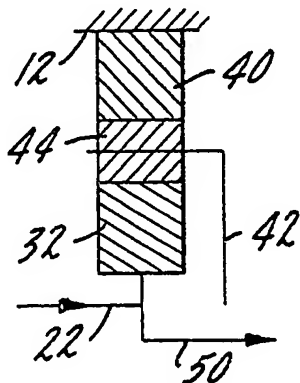


Fig. 3.

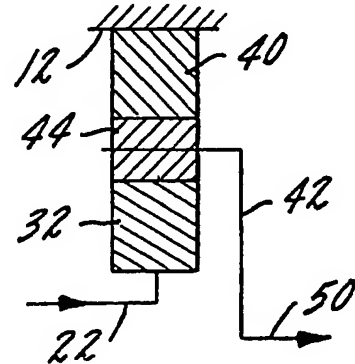


Fig. 4.

## SPECIFICATION

## Helical planetary gear assembly

This invention relates generally to a planetary gear assembly. More particularly it relates to a helical planetary gear assembly which may be used in the transfer case of a modern four-wheel drive vehicle.

When a four-wheel drive vehicle is operated off-highway, it requires a reduction unit having a gear ratio lower than that required for on-highway use. This is in order to provide reduced vehicle speed, improved gradeability, and ease of traverse over adverse terrain. A lower ratio also is required to keep engine speed sufficiently high for adequate fan cooling under slow running conditions.

The typical reduction unit incorporates either a layshaft gear set or a planetary gear set. As compared with a conventional layshaft gear set, a planetary gear set is preferable in that it affords lighter weight, compactness, reduced size, and improved efficiency and durability. These features are becoming increasingly desirable as the cost of energy and equipment increases.

Further, it is accepted practice today to provide a vehicle with an engine of reduced size. In such a case, an associated reduction unit would be used extensively, even at relatively high speeds. Where spur gears, which are inherently noisy, heretofore were acceptable, it is now preferable to use helical gears in order to provide quieter operation.

For these and other reasons, there has developed in the art a need for a reduction unit incorporating a planetary gear set with helical gear teeth. However, in a helical planetary gear set the sun and ring gear helix angles generate thrust loads which are difficult to contain. This is particularly so where a gear set rotates as a unit in the direct drive mode. It is important that these thrust loads be contained. It also is important that the gears not be loaded when a planetary gear set is operated for long periods in the direct drive mode. This avoids wearing flats on the gear teeth contacts, and thus reduces noise and vibration when the planetary gear set is operated in the reduction drive mode. Finally, it is important to have a construction which permits the gears to seek centers for the best sharing of torque loads, thereby further reducing noise and improving durability.

This invention is directed to a helical planetary gear assembly which will solve one or more of the problems noted above. The assembly incorporates a reaction ring gear rigidly secured to a housing, an input sun gear axially and radially located by a bearing, and an axially restrained but radially free output carrier. A jaw clutch is slideable on an output shaft between a high-range position connecting an input shaft to the output shaft, thereby establishing the direct drive mode, and a low-range position connecting the carrier to the output shaft, thereby establishing the reduction drive mode.

The ring gear is pressed into the housing such

that it is axially and radially supported. Its thrust loads are transferred directly to the housing. The sun gear is rigidly splined to the input shaft which is axially and radially supported by a ball bearing. The bearing transfers sun gear thrust loads to the housing where they balance the equal and opposite ring gear thrust loads. The carrier is axially restrained for ease of clutching, but is capable of radially floating for load equalization.

In direct drive, torque is transferred from the input shaft through the sun gear and jaw clutch directly to the output shaft without loading the gears. This avoids vibration and wear commonly experienced when running locked up.

The objects and advantages of this invention will become apparent to those skilled in the art upon careful consideration of the specification herein, including the drawing, wherein:

FIGURE 1 is a sectional view showing details of the helical planetary gear assembly in the neutral position;

FIGURE 2 is a schematic diagram illustrating the assembly in the neutral position;

FIGURE 3 is a schematic diagram similar to FIGURE 2 illustrating the assembly in the high-range position; and

FIGURE 4 is a schematic diagram similar to FIGURE 2 illustrating the assembly in the low-range position.

While this invention is susceptible of embodiment in many different forms, there is shown in the drawing and herein will be described in detail a preferred embodiment. It should be understood that the present disclosure is considered to be an exemplification of the principles of the invention, and is not intended to limit the invention to this embodiment.

Referring now to the drawing in greater detail, there is shown a helical planetary gear assembly 10. Assembly 10 includes a housing 12 which may be, for example, the housing of an automotive transmission or transfer case.

A suitable bearing 14, preferably a ball bearing, includes an inner race 16 and an outer race 18. A suitable locking ring 20 rigidly secures outer race 18 to housing 12.

A first, input member in the form of an input shaft 22 or the like is journaled in bearing 14 for rotation on an axis A. A suitable locking ring 24 bears against inner race 15 to restrain shaft 22 axially in one direction. Formed on shaft 22 are a spline 26 and clutch teeth 28. Together they define a shoulder 30.

A sun gear 32 includes a spline 34 engaged with spline 26 such that it is secured to input shaft 22 for rotation therewith. Sun gear 32 bears against shoulder 30, and includes an axially extending hub 36. A thrust washer 38 is interposed between sun gear 32 and ball bearing 14. Thrust washer 38 is in contact with hub 36 and inner race 16, but is spaced from outer race 18. Input shaft 22 is thus restrained in the other axial direction. Bearing 14 also restrains input shaft 22 radially.

A ring gear 40 is rigidly secured to housing 12.

Preferably the outer surface of ring gear 40 is partially serrated, and it is pressed into the housing such that it is both axially and radially supported thereby.

5 A planet carrier 32 rotatably supports a plurality of planet gears 44 in meshing relationship with sun gear 32 and ring gear 40. Gears 32, 40 and 44 have helical gear teeth. Clutch teeth 46 are formed on carrier 42. Carrier  
10 42 includes a locator plate 48 between sun gear 32 and thrust washer 38 and contiguous thereto. Carrier 42 is thus axially restrained. However, as plate 48 has a running fit relative to sun gear 32 and thrust washer 38, carrier 42 is free to float  
15 radially.

A second, output member in the form of an output shaft 50 or the like is supported for rotation on axis A. A spline 52 is formed on output shaft 50.

20 A jaw clutch in the form of a collar 54 or the like includes a spline 56 engaged with spline 52 such that collar 54 is rotatable with an axially slidable relative to output shaft 50. Clutch teeth 58 are formed at one end of spline 56. Clutch  
25 teeth 60 also are formed on collar 54. Collar 54 is slidable by a suitable shift fork 62 or the like between a neutral position shown in FIGURE 1 and illustrated in FIGURE 2, a high-range position  
30 illustrated in FIGURE 3, and a low-range position illustrated in FIGURE 4.

In the neutral position, clutch teeth 58 and 60 are spaced from clutch teeth 28 and 46. Output shaft 50 is disengaged from input shaft 22.

35 In the high-range position, clutch teeth 58 are engaged with clutch teeth 28. Torque is transferred directly from input shaft 22 to output shaft 50, thereby establishing the direct drive mode. As gears 32, 40 and 44 are not loaded in  
40 direct drive, no flats are worn on the gear teeth contacts, which flats would otherwise result in severe noise and vibration when assembly 10 is operated in reduction drive.

45 Plate 48 and sun gear 32 cooperate to restrain carrier 42 from axial movement with collar 54 as assembly 10 is shifted to the low-range position. In the low-range position, clutch teeth 60 are engaged with clutch teeth 46. Torque is transferred from input shaft 22 through the gears  
50 to output shaft 50, thereby establishing the reduction drive mode. Ring gear thrust loads are absorbed directly by housing 12. Equal and opposite sun gear thrust loads are transferred through thrust washer 38 and bearing 14 to housing 12 where they are absorbed. Because  
55 carrier 42 is free to float radially, it tends to seek a position which equalizes the torque loads on the gears.

60 Tests have shown that a helical planetary gear assembly of the type disclosed herein, when idling in direct drive, has losses which are so low as to be unmeasurable with conventional instruments.

No noise increase over a rotating locked-up gear set was discernable. Finally, no durability problems have appeared.

65 Although the invention as disclosed herein provides a helical planetary gear assembly particularly adapted for use in association with the transfer case of a four-wheel drive vehicle, it is  
70 readily adaptable for use in other environments where similar operating characteristics may be desired.

#### CLAIMS

1. A helical planetary gear assembly comprising  
75 a housing, a bearing secured to said housing, a first member journaled in said bearing and axially and radially restrained thereby, a second member journaled in said housing for rotation relative to said first member, a sun gear secured to said first  
80 member for rotation therewith, a thrust washer between said bearing and sun gear, a ring gear secured to said housing, a planet carrier, a plurality of planet gears supported by said carrier in meshing relationship with said sun and ring  
85 gears, said gears having helical gear teeth, and a collar engaged with said second member for rotation therewith and axial movement relative thereto, said collar being movable to a high-range position wherein it is engaged with said first  
90 member for transferring torque from said first member directly to said second member, said collar being movable to a low-range position wherein it is engaged with said carrier for transferring torque from said first member through  
95 said gears, carrier and collar to said second member, said assembly being constructed and arranged such that when said collar is in its low-range position thrust loads on said ring gear are absorbed directly by said housing, thrust loads on  
100 said sun gear are transferred through said thrust washer and bearing to said housing for absorption thereby, and torque loads on said gears are balanced.

2. The assembly of claim 1, said carrier  
105 including a plate contiguous to said sun gear, said plate and sun gear restraining axial movement of said carrier with said collar as said collar moves toward its low-range position.

3. The assembly of claim 1, said carrier  
110 including a plate contiguous to said sun gear and thrust washer, said plate, sun gear and thrust washer restraining axial movement of said carrier.

4. The assembly of claim 3, said plate having a running fit relative to said sun gear and thrust  
115 washer, whereby said carrier is free to float radially.

5. The assembly of claim 1, 2, 3 or 4, said collar being movable to a neutral position wherein it is not engaged with said first member or carrier.

120 6. The assembly of claim 1, 2, 3 or 4, said collar being movable to a neutral position between said sun gear and carrier wherein it is not engaged with

said sun gear or carrier.

7. A helical planetary gear assembly  
constructed and arranged to operate substantially

as hereinbefore described with reference to and as  
5 illustrated in the accompanying drawings.

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